

## Series 4060

### Carbide Step Drill for "Torx" Style Bone Screws

Work Material		M	S2
		316L, X2CrNiMo	Ti6Al4V, ASTM B348
m/min		25 - 35	20 - 30
Torx type	Diameter (mm)	mm/rev	mm/rev
T4	0.9	0.02 - 0.03	0.01 - 0.015
T5	1.0	0.02 - 0.03	0.01 - 0.015
T6	1.2	0.03 - 0.04	0.015 - 0.02
T7	1.4	0.03 - 0.04	0.015 - 0.02
T8	1.6	0.03 - 0.04	0.015 - 0.02
T10	1.9	0.05 - 0.06	0.02 - 0.03
T15	2.3	0.05 - 0.06	0.02 - 0.03
T20	2.7	0.06 - 0.07	0.03 - 0.04
T25	3.1	0.07 - 0.08	0.03 - 0.04
T30	3.8	0.07 - 0.08	0.03 - 0.04